1. Identification

Product identifier: RP™ II Flow Improver

Other means of identification: None.

Recommended use: Flow Improver.

Recommended restrictions: Other uses are not recommended unless an assessment is completed, prior to commencement of that use, which demonstrates that the use will be controlled.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer: LiquidPower Specialty Products Inc.
Address: One BriarLake Plaza
2000 W Sam Houston Pkwy S
Suite 400
Houston, TX 77042
Telephone: 1.713.339.8703 or 1.800.897.2774
Email: SDS@LiquidPower.com
Website: www.LiquidPower.com
Emergency telephone: +1 703.527.3887
+1 800.424.9300

2. Hazard identification

Physical hazards: Flammable liquids Category 4
Health hazards: Serious eye damage/eye irritation Category 2A
Environmental hazards: Hazardous to the aquatic environment, acute hazard Category 3
Hazardous to the aquatic environment, long-term hazard Category 3

Label elements

Signal word: Warning

Hazard statement: Combustible liquid. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention: Keep away from flames and hot surfaces. No smoking. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use alcohol-resistant foam, carbon dioxide, dry powder or water fog to extinguish.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards: None known.

Supplemental information: None known.

3. Composition/information on ingredients

Mixtures
<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alcohols, C7-9-iso-, C8-rich</td>
<td></td>
<td>68526-83-0</td>
<td>30-60</td>
</tr>
<tr>
<td>Octan-1-ol</td>
<td></td>
<td>111-87-5</td>
<td>1-7</td>
</tr>
</tbody>
</table>

**Composition comments**

All concentrations are in percent by weight. Components not listed are either non-hazardous or are below reportable limits.

**4. First-aid measures**

**Inhalation**

Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**

Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**

Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

**Indication of immediate medical attention and special treatment needed**

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

**5. Fire-fighting measures**

**Suitable extinguishing media**

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**

Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**

The product is combustible, and heating may generate vapours which may form explosive vapour/air mixtures. During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

**Specific methods**

Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**

Combustible liquid.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Use water spray to reduce vapours or divert vapour cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide easy access to water supply and eye wash facilities.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles). Wear a face shield if there is a risk of splashing.

Skin protection

Hand protection
Wear appropriate chemical resistant gloves. Nitrile, butyl rubber or Viton (fluoroelastomers) gloves are recommended.

Other
Normal work clothing (long sleeved shirts and long pants) is recommended.

Respiratory protection
In case of accident and/or inadequate ventilation, use respiratory protection with organic vapour cartridge.

Thermal hazards
Not applicable.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Physical state
Liquid.
Form
Liquid.
Colour
White.

Odour
Sweet, pungent.

Odour threshold
Not available.

pH
Not applicable.

Melting point/freezing point
< -40 °C (< -40 °F)

Initial boiling point and boiling range
185 °C (365 °F)

Flash point
83.0 °C (181.4 °F)

Evaporation rate
Less than water.

Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Vapour pressure
1 mmHg (37.8°C)

Vapour density
< 1 (Air = 1)

Relative density
0.87 - 0.89 (15.6°C)

Solubility(ies)

Solubility (water)
Negligible in water.
Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 175 cP 511s-1 (Non-Newtonian) (25 °C)

Other information

Explosive properties Not explosive.

Oxidising properties Not oxidising.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidising agents.

Hazardous decomposition products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

11. Toxicological information

Information on likely routes of exposure

Inhalation No adverse effects due to inhalation are expected.

Skin contact Prolonged skin contact may cause temporary irritation.

Eye contact Causes serious eye irritation.

Ingestion May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Octan-1-ol (CAS 111-87-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Guinea pig</td>
<td>&gt; 500 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5 g/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>&gt; 5 g/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Prolonged skin contact may cause temporary irritation.</td>
<td></td>
</tr>
<tr>
<td>Corrosivity</td>
<td>RP™ II Flow Improver OECD 404 Result: Very slight irritant Species: Rabbit</td>
<td></td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Causes serious eye irritation.</td>
<td></td>
</tr>
<tr>
<td>Respiratory or skin sensitisation</td>
<td>No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).</td>
<td></td>
</tr>
<tr>
<td>Respiratory sensitisation</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin sensitisation</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Germ cell mutagenicity
No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Carcinogenicity
No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Reproductive toxicity
No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Specific target organ toxicity - single exposure
No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Specific target organ toxicity - repeated exposure
No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Aspiration hazard
Not an aspiration hazard.

Chronic effects
None known.

Further information
None known.

12. Ecological information

Ecotoxicity
Harmful to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alcohols, C7-9-iso-, C8-rich (CAS 68526-83-0)</td>
<td>Pseudokirchnerella subcapitata</td>
<td>23 mg/l, 72 h</td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>ErC50</td>
<td>23 mg/l, 72 h</td>
</tr>
<tr>
<td>Crustacea</td>
<td>LC50</td>
<td>Daphnia magna</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Pimephales promelas</td>
</tr>
<tr>
<td><strong>Chronic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC10</td>
<td>Ceriodaphnia dubia</td>
</tr>
<tr>
<td>Fish</td>
<td>EC10</td>
<td>Pimephales promelas</td>
</tr>
<tr>
<td>Octan-1-ol (CAS 111-87-5)</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>12.3 - 13.4 mg/l, 96 hours</td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>12.3 - 13.4 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
The product is not expected to bioaccumulate.

Partition coefficient n-octanol / water (log Kow)
Octan-1-ol (CAS 111-87-5) 3

Mobility in soil
Expected to have low mobility in soil and sediments with adsorption being the predominant physical process.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Waste material from this product should not be exposed to waste streams or sumps containing any concentration of hydrocarbon. This will cause formation of gelled substances that may plug pipes. Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information

TDG
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

Canadian regulations
This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act
Not regulated.

Export Control List (CEPA 1999, Schedule 3)
Not listed.

Greenhouse Gases
Not listed.

Precursor Control Regulations
Not regulated.

International regulations

Stockholm Convention
Not applicable.

Rotterdam Convention
Not applicable.

Kyoto Protocol
Not applicable.

Montreal Protocol
Not applicable.

Basel Convention
Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
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<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*"Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 12-May-2017
Revision date 31-May-2019
List of abbreviations

EC50: Effective Concentration, 50%.
ErC50: EC50 in terms of reduction of growth rate.
LD50: Lethal Dose, 50%.
LC50: Lethal Concentration, 50%.

Disclaimer

LiquidPower Specialty Products Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.