

SAFETY DATA SHEET

1. Identification

Product identifier	RP™ II Flow Improver
Other means of identification	None.
Recommended use	Flow Improver.
Recommended restrictions	Other uses are not recommended unless an assessment is completed, prior to commencement of that use, which demonstrates that the use will be controlled.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	LiquidPower Specialty Products Inc.
Address	2103 CityWest Blvd. Suite 1400 Houston, TX 77042
Telephone	1.713.339.8703 or 1.800.897.2774
e-mail	SDS@LiquidPower.com
Website	www.LiquidPower.com
Emergency telephone	+1 703.527.3887 +1 800.424.9300

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 4
Health hazards	Serious eye damage/eye irritation	Category 2A
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning
Hazard statement	Combustible liquid. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from flames and hot surfaces. No smoking. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use alcohol-resistant foam, carbon dioxide, dry powder or water fog for extinction.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None known.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Alcohols, C7-9-iso-, C8-rich	68526-83-0	35 - 45
Propane -1,2 -diol	57-55-6	15 - 20
Octan-1-ol	111-87-5	2 - 10

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments All concentrations are in percent by weight. Components not listed are either non-hazardous or are below reportable limits.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Type	Value	Form
Octan-1-ol (CAS 111-87-5)	TWA	265 mg/m3 50 ppm	
Propane -1,2 -diol (CAS 57-55-6)	TWA	10 mg/m3	Aerosol.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles). Wear a face shield if there is a risk of splashing.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Nitrile, butyl rubber or Viton (fluoroelastomers) gloves are recommended.

Skin protection

Other

Normal work clothing (long sleeved shirts and long pants) is recommended.

Respiratory protection

In case of accident and/or inadequate ventilation, use respiratory protection with organic vapor cartridge.

Thermal hazards

Not applicable.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

White.

Odor

Sweet, pungent.

Odor threshold

Not available.

pH

Property has not been measured.

Melting point/freezing point

< -40 °F (< -40 °C)

Initial boiling point and boiling range

365 °F (185 °C)

Flash point

181.4 °F (83 °C)

Evaporation rate

Less than water.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)

Property has not been measured.

Explosive limit - upper (%)

Property has not been measured.

Vapor pressure	1 mmHg (37.8°C)
Vapor density	< 1 (Air=1)
Relative density	> 0.83 - < 0.91 (25°C / 77°F)
Solubility(ies)	
Solubility (water)	Negligible in water.
Partition coefficient (n-octanol/water)	Property has not been measured.
Auto-ignition temperature	Property has not been measured.
Decomposition temperature	Property has not been measured.
Viscosity	150 cP 511s-1 (Non-Newtonian) (25 °C)
Other information	
Explosive properties	Not explosive.
Kinematic viscosity	Property has not been measured.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
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Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
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Components	Species	Test Results
Propane -1,2 -diol (CAS 57-55-6)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	20800 mg/kg
Oral		
LD50	Rat	22000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Corrosivity		
RP™ II Flow Improver	OECD 404 Result: Very slight irritant Species: Rabbit	
Serious eye damage/eye irritation	Causes serious eye irritation.	

Respiratory or skin sensitization

Respiratory sensitization No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Skin sensitization No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Germ cell mutagenicity No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Carcinogenicity No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Reproductive toxicity No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Specific target organ toxicity - single exposure No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Specific target organ toxicity - repeated exposure No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).

Aspiration hazard Not an aspiration hazard.

Chronic effects None known.

Further information None known.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components	Species		Test Results
Alcohols, C7-9-iso-, C8-rich (CAS 68526-83-0)			
Aquatic			
Acute			
Algae	ErC50	Pseudokirchnerella subcapitata	23 mg/l, 72 h
Crustacea	LC50	Daphnia magna	31.8 mg/l, 48 h
Fish	LC50	Pimephales promelas	14 mg/l, 96 h
Chronic			
Crustacea	EC10	Ceriodaphnia dubia	0.28 mg/l, 6 day
Fish	EC10	Pimephales promelas	> 0.28 mg/l, 33 day
Octan-1-ol (CAS 111-87-5)			
Aquatic			
Acute			
Fish	LC50	Fathead minnow (Pimephales promelas)	>= 12.3 - <= 13.4 mg/l, 96 hours
Propane -1,2 -diol (CAS 57-55-6)			
Aquatic			
Acute			
Algae	EC50	Selenastrum capricornutum	19000 mg/l, 72 hours
Crustacea	LC50	Ceriodaphnia	18340 mg/l, 48 hours
Fish	LC50	Pimephales promelas	46500 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential	The product is not expected to bioaccumulate.
Partition coefficient n-octanol / water (log Kow)	
Octan-1-ol (CAS 111-87-5)	3
Mobility in soil	Expected to have low mobility in soil and sediments with adsorption being the predominant physical process.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Waste material from this product should not be exposed to waste streams or sumps containing any concentration of hydrocarbon. This will cause formation of gelled substances that may plug pipes. Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	NA1993
UN proper shipping name	Combustible liquid, n.o.s. (Alcohols, C7-9-iso-, C8-rich)
Transport hazard class(es)	
Class	- Combustible Liquid
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	148, IB3, T1, TP1

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	
Not regulated.	
CERCLA Hazardous Substance List (40 CFR 302.4)	
Not listed.	
SARA 304 Emergency release notification	
Not regulated.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	
Not listed.	
Toxic Substances Control Act (TSCA)	All components of the mixture on the TSCA 8(b) inventory are designated "active".
Superfund Amendments and Reauthorization Act of 1986 (SARA)	
SARA 302 Extremely hazardous substance	
Not listed.	

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Serious eye damage or eye irritation

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Propane -1,2 -diol (CAS 57-55-6)

US. Pennsylvania Worker and Community Right-to-Know Law
Octan-1-ol (CAS 111-87-5)
Propane -1,2 -diol (CAS 57-55-6)

US. Rhode Island RTK
Octan-1-ol (CAS 111-87-5)
Propane -1,2 -diol (CAS 57-55-6)

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 12-May-2017

Revision date 19-April-2024

Version # 11

Further information NFPA Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

NFPA ratings**List of abbreviations**

EC50: Effective Concentration, 50%.
ErC50: EC50 in terms of reduction of growth rate.
LD50: Lethal Dose, 50%.
LC50: Lethal Concentration, 50%.
TWA: Time weighted average.

Disclaimer

LiquidPower Specialty Products Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.