SAFETY DATA SHEET

1. Identification

Product identifier	**RP™ II Flow Improver**
Other means of identification	None.
Recommended use	Flow Improver.
Recommended restrictions	Other uses are not recommended unless an assessment is completed, prior to commencement of that use, which demonstrates that the use will be controlled.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer	LiquidPower Specialty Products Inc.
Address	2103 CityWest Blvd. Suite 1400 Houston, TX 77042
Telephone	1.713.339.8703 or 1.800.897.2774
e-mail	SDS@LiquidPower.com
Website	www.LiquidPower.com
Emergency telephone	+1 703.527.3887 +1 800.424.9300

2. Hazard identification

Physical hazards	Flammable liquids	Category 4
Health hazards	Serious eye damage/eye irritation	Category 2A
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3

Label elements

Signal word	Warning
Hazard statement	Combustible liquid. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from flames and hot surfaces. No smoking. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use alcohol-resistant foam, carbon dioxide, dry powder or water fog for extinction.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Supplemental information	None known.
Other hazards	None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Alcohols, C7-9-iso-, C8-rich		68526-83-0	35 - 45
Octan-1-ol		111-87-5	2 - 10

Composition comments	All concentrations are in percent by weight. Components not listed are either non-hazardous or are below reportable limits.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	The product is combustible, and heating may generate vapours which may form explosive vapour/air mixtures. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Combustible liquid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Use water spray to reduce vapours or divert vapour cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Wear a face shield if there is a risk of splashing.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Nitrile, butyl rubber or Viton (fluoroelastomers) gloves are recommended.
Other	Normal work clothing (long sleeved shirts and long pants) is recommended.
Respiratory protection	In case of accident and/or inadequate ventilation, use respiratory protection with organic vapour cartridge.
Thermal hazards	Not applicable.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Colour	White.
Odour	Sweet, pungent.
Odour threshold	Not available.
pH	Property has not been measured.
Melting point/freezing point	< -40 °C (< -40 °F)
Initial boiling point and boiling range	185 °C (365 °F)
Flash point	83 °C (181.4 °F)
Evaporation rate	Less than water.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Property has not been measured.
Explosive limit – upper (%)	Property has not been measured.
Vapour pressure	1 mmHg (37.8°C)
Vapour density	< 1 (Air = 1)
Relative density	> 0.83 - < 0.91 (25°C / 77°F)
Solubility(ies)	
Solubility (water)	Negligible in water.
Partition coefficient (n-octanol/water)	Property has not been measured.
Auto-ignition temperature	Property has not been measured.
Decomposition temperature	Property has not been measured.
Viscosity	150 cP 511s-1 (Non-Newtonian) (25 °C)

Other information

Explosive properties	Not explosive.
Kinematic viscosity	Property has not been measured.
Oxidising properties	Not oxidising.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidising agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.

Corrosivity

RP™ II Flow Improver	OECD 404 Result: Very slight irritant Species: Rabbit

Serious eye damage/eye irritation	Causes serious eye irritation.

Respiratory or skin sensitisation

Respiratory sensitisation	No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).
Skin sensitisation	No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).
Germ cell mutagenicity	No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).
Carcinogenicity	No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).
Reproductive toxicity	No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).
Specific target organ toxicity - single exposure	No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).
Specific target organ toxicity - repeated exposure	No information available on the mixture. However, none of the components are classified in respect of this hazard (or are present at a level below the concentration threshold for classification).
Aspiration hazard	Not an aspiration hazard.

Chronic effects None known.

Further information None known.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components		Species	Test Results
Alcohols, C7-9-iso-, C8-rich (CAS 68526-83-0)			
Aquatic			
Acute			
Algae	ErC50	Pseudokirchnerella subcapitata	23 mg/l, 72 h
Crustacea	LC50	Daphnia magna	31.8 mg/l, 48 h
Fish	LC50	Pimephales promelas	14 mg/l, 96 h
Chronic			
Crustacea	EC10	Ceriodaphnia dubia	0.28 mg/l, 6 day
Fish	EC10	Pimephales promelas	> 0.28 mg/l, 33 day
Octan-1-ol (CAS 111-87-5)			
Aquatic			
Acute			
Fish	LC50	Fathead minnow (Pimephales promelas)	>= 12.3 - <= 13.4 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential The product is not expected to bioaccumulate.

Partition coefficient n-octanol / water (log Kow)

Octan-1-ol (CAS 111-87-5) 3

Mobility in soil Expected to have low mobility in soil and sediments with adsorption being the predominant physical process.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Waste material from this product should not be exposed to waste streams or sumps containing any concentration of hydrocarbon. This will cause formation of gelled substances that may plug pipes. Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 12-May-2017

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Version No. 08

List of abbreviations

EC50: Effective Concentration, 50%.
ErC50: EC50 in terms of reduction of growth rate.
LD50: Lethal Dose, 50%.
LC50: Lethal Concentration, 50%.

Disclaimer

LiquidPower Specialty Products Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.